

BERTRAM & GRAF GMBH

A STEEL PARTNERS COMPANY

Your specialist for

quality bread cutting











A CUT ABOVE THE REST



Bandsaw sets

Since 1877 BERTRAM & GRAF has stood for consistently premium quality in the production of cutting tools for the food industry.

for industrial

bread slicers

In the field of industrial bread-slicing-machines, we manufacture sets of bandsaws that meet the tolerance requirements of machine manufacturers to 100%. Benefit from our decades of experience in the manufacture of high-precision knives and saw blades.

Purchasing from BERTRAM & GRAF ensures:

- Blades made from high quality steel on state-of-the-art production equipment
- · Guaranteed quality cuts and long blade life
- Minimal cutting loss
- If required, induction hardened teeth are available

The industrial companies in the food industry benefit from these innovative developments.

Trust in our high quality, the perfect cut and the associated significant cost reduction for your company!





BERTRAM&GRAFG



BERTRAM& GRAF GMBF



Our Matched Sets are available in the lengths you require. You can set the number of blades per set individually up to a maximum of 40 blades per set. It is possible to have a blade length of up to 6350mm.

Details of the width and thickness

of our Matched Sets

Please note that the blades from different sets should not be mixed.

Recommended for:

A width of 11.11 millimeters with 0.4064mm thickness

A width of 12.70 millimeters with 0.4600mm thickness

Please ask us for the most suitable tooth shape for your cutting application. For any types of bread or hamburger / hot dog buns, we always have the right knife for your application.

Use our experience to ensure your business success.

Examples of tooth shapes for cutting bread









2. 6mm single bevel For normal and soft bread



3. 12mm double bevel



4. 12mm single bevel



Reciprocating blades

for bread slicers

We also offer Reciprocating blades in the following dimensions:

Width: 12.7 mm
Thickness: 0.5 mm
Scallop: 12.7 mm

The blades are made of high-quality steel and are available both uncoated or with a red or black Teflon coat. We can offer stainless steel in 272 mm and 285 mm.



Type / Manufacturer Length Width Hole Pin/Rivet Teffon Normal A D E 301 12.5 5.2 3 * * A D E 260 10 3 * * AD E 260 13 3 * * AMF 359 12.5 5 * * AMF 358 13 4 * * Ara 272 10 3 * * Berkel 270 10 3 * * Berkel Tisch 265 10 5 * * Berkel Tisch 256 10 5 * * Daub 258 10 5.5 * * * Daub 257 10 5.5 * * * Daub 257 10 5.5 * * * Delta a.M. 270 1							
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